

Date: Monday, 09/02/2009 1:51:01 PM  
 User: Julie Dawson

## Process Sheet

|                       |                                |                  |              |
|-----------------------|--------------------------------|------------------|--------------|
| Customer              | : CC-DAR01 Dart Aerospace Ltd. | Drawing Name     | : D2648-3    |
| Job Number            | : 45638                        |                  |              |
| Estimate Number       | : 10804                        |                  |              |
| P.O. Number           | :                              | Part Number      | : D26483     |
| This Issue            | : 09/02/2009                   | S.O. No.         | :            |
| Prsht Rev.            | : NC                           | Drawing Number   | : R09-006    |
| First Issue           | : / /                          | Project Number   | :            |
| Previous Run          | : 00015                        | Drawing Revision | :            |
|                       | Type : SMALL /MED FAB          | Material         | :            |
| Written By            | :                              | Due Date         | : 16/02/2009 |
| Checked & Approved By | : <u>JUD 09.02.09</u>          | Qty:             | 2 Um: Each   |
| Comment               | :                              |                  |              |

## Additional Product

Job Number:



|         |                       |               |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

|     |        |         |
|-----|--------|---------|
| 1.0 | D26483 | Wearpad |
|-----|--------|---------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 Wearpad  
 Original B34591

|     |     |                              |
|-----|-----|------------------------------|
| 2.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|



Comment: INSPECT WORK TO CURRENT STEP

|     |             |                       |
|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1  
 Identify with the new batch # and return to stock

|     |      |                              |
|-----|------|------------------------------|
| 4.0 | QC21 | FINAL INSPECTION/W/O RELEASE |
|-----|------|------------------------------|



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 09.02.16

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

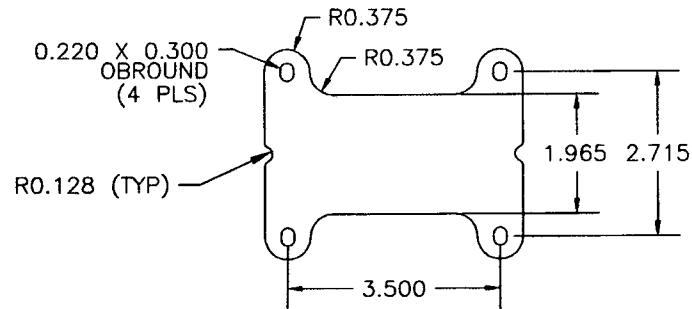
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

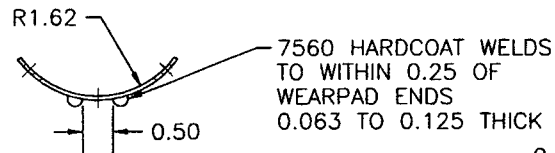
| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

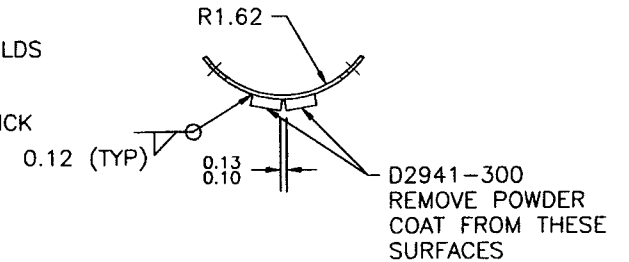
# D2648-1 FLAT PATTERN



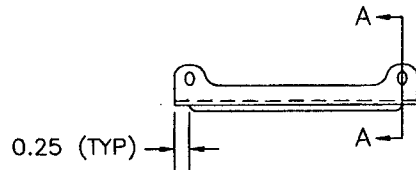
## SECTION A-A



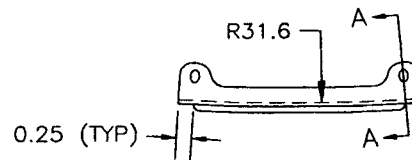
## SECTION B-B



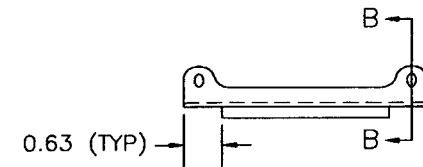
## D2648-3 LONGITUDINAL BEND (MADE FROM D2648-1)



## D2648-5 LONGITUDINAL BEND (MADE FROM D2648-1)



## D2648-7 LONGITUDINAL BEND (MADE FROM D2648-1)



BREAK ALL SHARP CORNERS 0.063 MAX  
MATERIAL: 16 GAUGE AISI 1010-1025 OR ASTM A36/A366 STEEL (0.063 THICK)  
FINISH: POWDER COAT GREY (REF. 4.3.5.5) PER DART QSI 005  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES

REFERENCE ONLY

W/D 45638

RELEASED  
11.12.20 PS



|          |          |  |
|----------|----------|--|
| D        | 99.11.17 | ADDED D2648-7  |
| C        | 97.06.26 | R31.6 WAS R19.6                                      |
| B        | 97.05.30 | ENLARGE OBOUND, 0.375 WAS 0.250                      |
| A        | 97.03.25 | NEW ISSUE  |
| DESIGN   | DRAWN BY | <b>DART</b> DART AEROSPACE USA, INC.<br>BELLEVUE, WA |
| CHECKED  | APPROVED | DRAWING NO. D2648<br>SHEET 1 OF 1                    |
| DATE     | TITLE    | SCALE  |
| 99.11.17 | WEARPAD  | 1:2  |